



TYPICAL PROPERTIES



	SCIGRIP™ NUMBER	COLOR	NUMBER OF COMPONENTS	WORKING TIME	FIXTURE TIME	80% STRENGTH	MINIMUM EXPECTED SHELF LIFE @73°F (yr)	TYPICAL SPECIFIC GRAVITY	TYPICAL VISCOSITY (cps)	VISCOSITY REFERENCE
ACRYLICS	3 [#]	Clear	1	1 min	2 min	24 hrs	2	1.30	–	water-thin
	4 [#]	Clear	1	1-2 min	3 min	72 hrs	2	1.12	–	water-thin
	4-SC	Clear	1	1-2 min	3 min	72 hrs	2	1.12	–	water-thin
	5 [#]	Clear	1	1-2 min	2-3 min	72 hrs	2	1.19	–	water-thin
	16	Clear	1	2-3 min	5-6 min	16 hrs	2	1.11	800	motor oil
	28	Clear	3	15 min	1 hr	24 hrs	1	1.03	3,400	syrup
	40	Clear	2	20 min	2 hrs	72 hrs	1*	1.03	2,900	syrup
	42	Clear	2	15 min	2 hrs	72 hrs	1*	1.03	2,900	syrup
	1802	Clear	1	8 min	10-15 min	72 hrs	3	0.89	300	motor oil
	3061	Clear	1	–	–	–	2	0.94	–	water-thin
VINYLS PVC, CPVC	66	Clear	1	2-20 min	45-60 min	2 hrs	3	0.85	260	motor oil
	1001	Clear	1	15-20 min	30 min	72 hrs	3	0.94	500	motor oil
	1007 [#]	Clear	1	10-15 min	20-25 min	72 hrs	3	0.91	110	motor oil
	1829	Tan	1	–	–	–	2	0.86	1,750	syrup
	1909 [#]	Clear	1	10-15 min	20-25 min	72 hrs	3	0.90	500	motor oil
	1910 [#]	Clear	1	15 min	20-25 min	72 hrs	2	0.92	2,100	syrup
	2007	Clear	1	1-2 min	3 min	24-48 hrs	3	0.85	–	water-thin
VINYLS PVC, CPVC LOW VOC	3110	White	1	3 min	15 min	24 hrs	3	0.96	8,000-10,000	ketchup
	4007	Clear	1	20 min	25 min	72 hrs	3	0.93	800	motor oil
	4052	Amber**	1	15 min	20-25 min	72 hrs	3	0.94	500	motor oil
	4784	Clear	1	20 min	25-30 min	72 hrs	3	0.90	335	motor oil
	4909	Clear	1	10-15 min	20-25 min	72 hrs	3	0.94	900	motor oil
ABS	1707 [#]	Milky	1	10 min	15-20 min	24 hrs	3	0.87	900	motor oil
	2354	Clear	1	3 min	5 min	72 hrs	3	0.81	–	water-thin
	4707	Milky	1	10 min	10-15 min	24 hrs	3	0.88	4,000	syrup
POLYCARBONATE	55	Clear	2	5-6 min	1-2 hrs	72 hrs	1	1.14	4,000	syrup
	58	Clear	2	2-3 min	20 min	2 hrs	1	1.14	4,000	syrup
STYRENE LOW VOC	4807	Milky	1	10-15 min	20 min	72 hrs	3	0.88	600	motor oil
STRUCTURAL	10	White	2	25 min	1 hr	24 hrs	1	1.03	40,000	ketchup
	45	Tan	2	6 min	15 min	1 hr	1	1.05	500,000	peanut butter
	811	White	2	25 min	1 hr	24 hrs	1.5	1.05	40,000	ketchup
PRIMERS & CLEANERS	57 [#]	Blue	1	–	–	–	3	0.81	–	water-thin

* Refrigeration is recommended to increase shelf life.

** Thin layer of solvent cement on substrate appears clear when dry.

Not for sale in California South Coast Air Quality Management District (SCAQMD), due to rule 1168.